

COMPRESSED AIR AND PROCESS FILTRATION



Solutions backed by experience, know-how and responsibility

Our passion is to add value to our customers by providing future-oriented compressed air and process filters and systems that are optimized from standpoints of energy consumption, efficiency and cost effectiveness. We are certain that our state of the art facilities, coupled with our extensive technical experience and engineering expertise, will guarantee excellence in the solutions we deliver.

As a technology-driven organization we've been strongly investing in research and development serving as incubator for the development of all products marked with the "Turbo D". Our global network of scientists and engineers is continuously developing next-generation products and services. While continuously pursuing innovation and new technologies in design, manufacturing and delivery, we are also sharply focused on environmental issues, energy and resource management as well as corporate health and safety. We believe in sustainability that pays off!

Let us guide you through the specification and development of energy-efficient and cost-effective filtration solutions.

ABOUT DONALDSON Everything from one single source

100 years of filtration experience

Donaldson is a leading worldwide provider of filtration solutions and media manufacturer covering the entire process chain. From development through production to distribution and maintenance – you can get everything from one single source.

Since 1915, our innovative technologies improve people's lives, enhance equipment performance and help to protect the environment. We are a technology-driven company that promises no less than the best solutions for high quality compressed air purification, sterile air, steam and liquid filtration.

Our products are engineered to

- improve filtration efficiency
- extend filter lifetime
- guarantee a maximum of energy savings
- ensure a high product quality

This is included in our first class service:

- Total customer care commitmentComprehensive service program through
- authorised service agents
- Leading filtration expertise
- Local presence

Versatile filtration solutions for compressed air applications

The Ultra-Filter was developed on the basis of worldwide experience and innovative designs for highly efficient and economic filtration technology.

- A flow-optimised filter design guarantees minimum pressure loss
- The innovative filtration technology ensures high separation efficiency
- An intelligent overall concept for unrivalled efficiency
- New filtration technology UltraPleat[®] reduces the differential pressure and this with consistently high filtration performance
- Validated performance data acc. to ISO 12500-1 (oil aerosols), 12500-2 (oil vapours) and 12500-3 (particles)
- Reliable achievement of the compressed air quality to suit the application acc. to ISO 8573-1
- 1935/2004/EC approved for indirect food contact



Worldwide service



Total filtration service for compressed air.



Success factors of the UltraPleat® technology

The proven UltraPleat® technology is available for filter elements S and M.

PURIFICATION OF COMPRESSED AIR, GASES AND LIQUIDS

Tailor-made solutions for your application

Compressed air purification

Donaldson delivers a complete system of filtration and separation products for compressed air systems. Donaldson's technology in the field of compressed air, gas and liquid separation extends from the compressor room to all points of use in the factory. Components are designed and matched for optimal performance.

Donaldson's engineering service leads new products from concept to implementation. The product portfolio covers industrial filters, refrigeration and adsorption dryers as well as condensate treatment.

Process filtration

Where quality requirements are exceptionally high, Donaldson has a selection of process filters which will enable you to reach maximum purity standards. For these purposes Donaldson supplies pre- and sub-micro filters for liquids, for compressed air, gases and sterile air systems.

Filter housings



Filter housings for the aeration on storage tanks.

Adsorption dryer and system solutions

Processing concepts consisting of filtration and drying are an integral part of various compressed air applications. Donaldson designs and manufactures complete solutions that are tailormade to individual customer requirements. This guarantees high reliability and simultaneously efficient operation.

Ultrapac[®] Smart

PRODUCT HIGHLIGHTS

Innovation in Compressed Air Purification & Liquid, Steam and Sterile Air



How can we meet your filtration needs? Please contact us on AU: 1800 345 837 • NZ: 0800 743 387

Ultrapac[®] Smart heatless

for pure air

regenerated adsorption dryer

This very quiet adsorption dryer Ultrapac[®] Smart offers a stable pressure dew point at minimal regeneration air requirements and innovative UltraPleat® filtration technology.

New filtration technology UltraPleat® reduces the differential pressure and this

The new liquid process filtration range: High flow rate for sterile grade-filtration and

The new sterile air filters offer a high retention rate down to 3 nm (nanometers) and

DONALDSON WORLDWIDE



Donaldson worldwide | Compressed air and process filtration

INDUSTRIES AND APPLICATIONS

You are committed to manufacturing excellence - so are we

We offer a wide variety of tailor-made services for these applications. For example a complete filtration portfolio of innovative solutions for air & gas, steam and liquids. All products are designed to reach maximum purity standards and fulfil highest quality requirements.

Reliable product quality

All filter elements are produced, packaged and shipped under strict controls in an exact manner and meet the quality and performance data that are stored in the product specification.

Industrial machinery

Electrical machinery

Industrial gases

Environment

Automotive







Paints and coatings





Energy

Oil and gas







for: Donaldson is your partner! In decades of close cooperation with our customers, we have gathered expert knowledge in nearly all fields of industrial production.

Food processing

Food manufacturing





Soft drinks and water

Winery





Pharmaceutical

Chemical





Packaging and bottling

Beverages





Dairies



Breweries



Medical



COMPRESSED AIR PURIFICATION

Tailor-made solutions for compressed air purification

- Compressor 1
- UFK-W Aftercooler (water cooled) 2
- DF-C Cyclone Separator 3
- Air Receiver Vessel 4
- **DF-V** Coalescence Filter (included in Buran DC) 5
- Refrigeration Dryer (Buran DC incl. pre- and afterfilter) 6
- 7 **DF-M** Coalescence Filter (included in Buran DC)
- 8 OFP 2000 Adsorption Dryer with Oil Vapour Adsorber
- 10 **DF-T** Three-Stage Filter
- (Coalescence Filter, Oil Vapour Filter, Particulate Filter)
- **11 ALD** Adsorption Dryer (incl. pre- and afterfilter)
- 12 AKC Oil Vapour Adsorber
- 13 DF-A Oil Vapour Filter
- 14 ALG-S Breathing Air Unit
- 15 UFM-D Condensate Drain
- 16 UFS-SP Oil/Water Separator

9 **DF-S** Particulate Filter

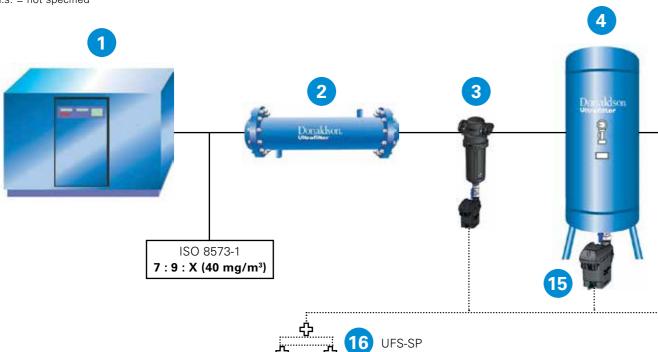
- Compressed Air Legend:

····· Condensate

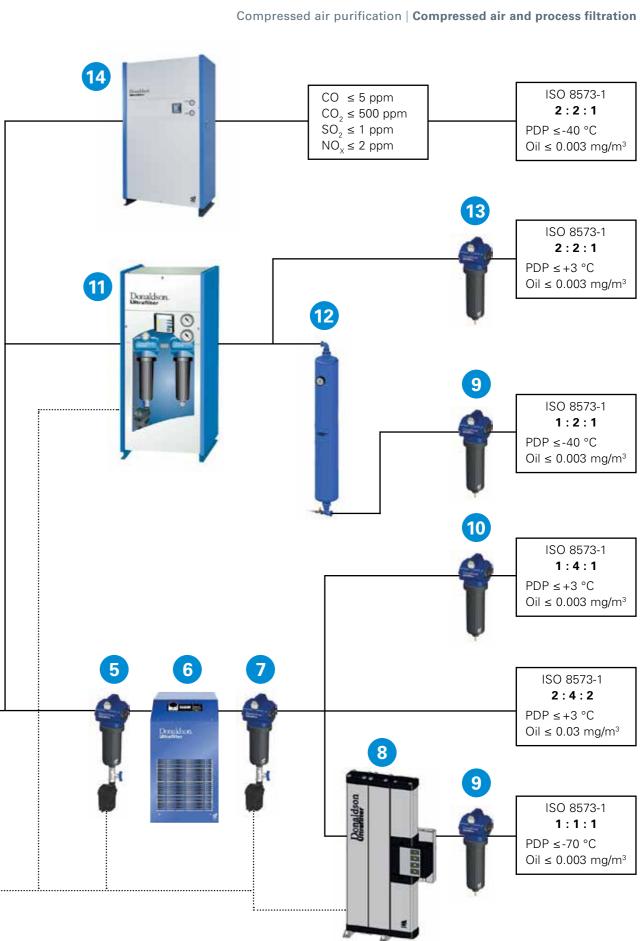
Compressed air quality class	Dirt (solid particles) Maximum particle number per m³ particle size, d in µm			Water Pressure dewpoint °C	Oil Concentration mg/m ³
	0.10 < d ≤ 0.5	0.5 < d ≤ 1.0	1.0 < d ≤ 5.0		
0	Specified acc. to application and better than Class 1				
1	20,000	400	10	≤ 70	≤ 0.01
2	400,000	6,000	100	≤ 40	≤ 0.1
3	n.s.	90,000	1,000	≤ 20	≤ 1
4	n.s.	n.s.	10,000	≤ +3	≤ 5
5	n.s.	n.s.	100,000	≤ +7	> 5

Compressed air quality acc. to ISO 8573-1

n.s. = not specified







DF

VX

-

UltraPleat[®] S

PRODUCT FINDER

Compressed air

UFK-L

DF-C

AG-Z

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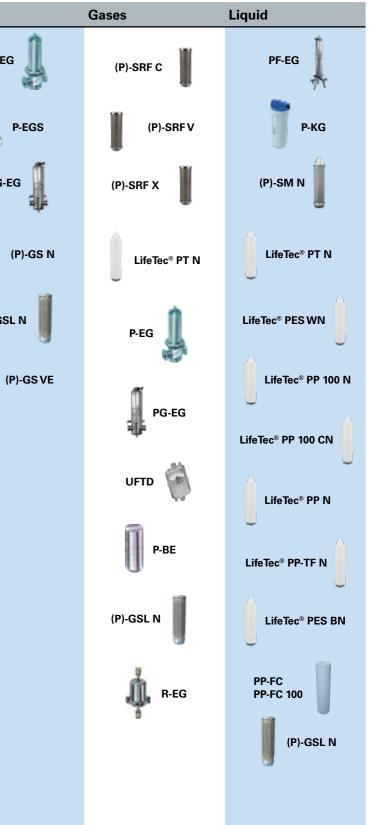
SG-Z

Water-free

UFK-W

Particle-free Oil-free Odour-free Sterile Drying Condensate Steam П DF ALG 20 P-BE UFM-D P-EG Buran ţ SG P-EG UFM-P SG ALG Boreas Щ 쁥 DFX DFX 1000 PG-EG 1 PG-EG Ultrapure 2000 🦷 UFS-SP N Brisa . Medipac 2000 潮 HD HD Bora Oilfreepac 2000 (P)-SRF C UFA-AC 10th vx SPN OFP (P)-SRF V (P)-GSL N UltraPleat® MX UltraPleat® MX FRL P-SLF Nitropac E o Ultrapac HED/ALD/MSD UltraPleat® SX UltraPleat[®] SX Ultrapac Smart AKC AX . Ultrapac ® Ρ Smart AKC в 🎽 DF-T HLP j DFX HRC/HRE Α HRG/HRS 、星 HRG+ AX v DF-T UltraPleat[®] M Α

Process filtration



COMPRESSED AIR FILTRATION AND PURIFICATION

Compressed air filter Ultra-Filter DF



Ultra-Filter DF

- Flow rate from 35 m³/h to 1,100 m³/h • Flow-optimised filter housing and filter
- element design • Validated performance acc. to ISO 12500-1 (oil aerosols), ISO 12500-2 (oil vapours) and ISO 12500-2 (particulates)
- Outer and inner surfaces protected against corrosion
- Compact, service-friendly design due to bayonet-fixing, low space requirement and simple handling during filter element exchange
- Economizer function with digital differential pressure gauge

High pressure filter housing HD

- Working pressure 20 bar to 400 bar • Suitable for compressed air and technical gases
- **DFX filter housings**
- · Housings made of aluminum, designed for operating pressure up to 25 bar and operating temperatures from -20 °C up to +120 °C

Silicone free filters

• Specifically designed for use in the automotive and paint industries

BREATHING AIR SYSTEMS

Ultrapure ALG 20



Ultrapure ALG 20

- Flow rate of 60 m3/h

- Easy maintenance and filter change
- ATEX version available

Ultrapure 2000

Donaldson

Ultrapure 2000

Cyclone Separator DF-C

Three stage filter DF-T

DF-T (three) stage filter

- This unique filter element combines three high efficiency purification stages in one single element
- Sub-micro coalescence filter
- Activated carbon adsorbent
- · High efficiency particle filter
- Nominal flow rates up to 110 m³/h @ 7 bar
- Economizer offers control filter lifetime and differential pressure
- Compact space saving solution for point of use application
- Service advantages vs. multiple housing combination



Ultrapure ALG



Ultrapure ALG

- air specifications
- Cabinet design solution

- Controller including operating status LED, alarm and service messages



Cyclone Separator DF-C

- Cyclone Separator will remove bulk water, oil droplets as well as solid particulates from the compressed air stream
- · Innovative spin insert ensures low differential pressure and simultaneously lowered requirements of energy, the cyclone separator offers substantial cost savings
- High retention rates over large flow range
- · Bayonet fixing between housing head and bowl for ease of inspection and cleaning
- DF-C Superplus including UFM-D condensate drain

· Four persons can be provided with breathing air • Portable version in stable housing with 2 or 3 filter stages, depending on the contamination of the compressed air

• Purification package including adsorption dryer, CO-, CO₂-, NOX- and SO₂ removal,

- pre-, afterfilter and automatic condensate drain
- Breathing air quality in excess of all relevant international standards
- Compact, modular and space-saving design solution • Adsorbent in cartridges for easy and clean exchange

Breathing air system with adsorption dryer

• CO, CO₂, SO₂, NOX precipitation to meet all relevant international breathing

- Pre- and afterfilters included; zero-loss condensate drain on prefilters
- Optimal adaption and generous dimensioning of all components for long lifetimes of processing stages and low differential pressure

COMPRESSED AIR FILTRATION

FILTERS FOR STERILE AIR, LIQUIDS AND STEAM

Compressed air filter housings



Compressed air filter elements



Filter elements

- · Available as prefilter and activated carbon filter
- UltraPleat[®] filtration technology
- Low differential pressure
- High dirt holding capacity
- Longer service life
- Lowest filtration costs

AG & SG filter housings

• Low pressure drop

• Flow rate from 1,440 m³/h to

2,880 m³/h (AG) and from

1,080 m³/h to 38,400 m³/h

• Include differential pressure gauge

• SG available with ATEX specification

Maximum working pressure 16 bar

• Validated performance acc. to ISO 12500-1 (oil aerosols), ISO 12500-2 (oil vapours) and ISO 12500-2 (particulates)

Replacement filter



Replacement filter elements

- Improved filtration efficiency
- Lower differential pressure
- Longer service life
- Lower filtration costs
- Higher efficiency
- More energy saving
- · Lower initial and operational costs
- · Hundreds of varieties to choose from stock



- Flow optimised filter housing design
- Cyclone Separator will remove bulk water, oil droplets as well as solid particulates from the compressed air stream
- Retention rate > 99% for particle size of 10 µm and larger
- AG-Z Superplus including UFM-D condensate drain

Sterile air filter



Steam filter



(P)-GSL N

- and a high flow rate
- Retention rate > 99.996 at 0.01 µm

- Suitable for food contact use acc. to CFR Title 21 & 1935/2004/EC

Liquid filter



LifeTec®

- Outstanding flow rate
- Highly resistant materials

- 1935/2004/EC
- are available

16

High retention rate down to 3 nm (nanometers)

- Suited for the use in applications with VPHP and ozone sterilisation

• High dirt holding capacity at a low differential pressure

- Can be regenerated by back washing and ultrasonication • Suitable for temperatures from -20 °C up to +200 °C
- Also available as 5 µm grade for culinary steam



 Absolute ratings of 0,2 μm, 0,45 μm & 0,6 μm • Extremely low adsorption of proteins • High thermal stability, permanently hydrophilic • Approved for food contact use acc. to CFR Title 21 &

• A selection of stainless steel housings for your application



ADSORPTION DRYERS

Heatless regenerated adsorption dryers



Ultrapac[®] Smart

- · Compact design with integrated pre- and afterfilter
- Exceptionally quiet
- Modular and space-saving design
- Flow rate 5 to 100 m³/h
- Stable dew point-40 °C to -70 °C

Heatless regenerated adsorption dryers



Ultrapac HED/ALD/MSD

- · Complete and compact purification package with pre- and afterfilter
- Flow rate 5 m³/h to 1,000 m³/h
- PDP-40 °C/-70 °C

REFRIGERATION COMPRESSED AIR AND MEMBRANE DRYERS

Refrigeration compressed air dryer



Buran

Buran Dryer & DF Filter Packages

- Flow rate 50 m³/h to 450 m³/h
- Lower energy and maintenance costs
- Prevention of production downtime
- damage.

Refrigeration compressed air dryer



Boreas

- Volume flow 1,260-21,00 m³
- Variable speed control (energy savings
- Electronic-level-controlled condensate drain on the heat exchanger

Membrane dryer



VarioDry SPN

- Very low purge air
- · Lightweight design

- Diagonal cross wrapped fibres

- No electrical supply required
- Almost noiseless operation
- SPN Superplus including prefilter

Heat regenerated adsorption dryers

HRE

- All climate zones
- Very flexible solutions
- Low investment costs
- Easy maintenance

HRG

- Energy-saving (zero purge)
- Low operating costs
- Designed for fully automatic and continuous operation
- Cooling with ambient air
- Easy maintenance

HRS

- High energy-saving (zero purge, low desorption temperature)
- Low operating costs
- Easy maintenance

HRS-L

- Worldwide applicable
- Energy-saving (zero purge)
- Low operating costs
- Easy maintenance
- Pressure dew point up to -70 °C
- Further adsorption dryers concepts HRI, HRC, ARBG Biogas are available on request.



• Flow rate 20 m³/h to 1.175 m³/h Reliable pressure dew point +3 °C · Corrosion resistant aluminium heat exchanger • Plug and play solution; with integrated filters for 20m³/h-850 m³/h range • Environmentally friendly refrigerant R407c/R134a with high overload capacity

- Protection of compressed air equipment against condensation and corrosion
- under partial load conditions)

Bora

- Flow rate 25 m³/h to 6,060 m³/h
- Working pressure up to 45 bar
- Ideal for PET applications
- Hot gas bypass control

• Nine types with 3.0 m³/h up to 63 m³/h Dew point reduction down to -40 °C or variable reduction • Maintenance free and easy to install

CONDENSATE MANAGEMENT

Condensate Discharge without Pressure Losses



Ultramat[®] UFM-D

- Prevention of unnecessary compressed air losses
- Reduction of engery costs
- Permanent function control with LED display and automatic emergency program mode
- Flexible and easy installation on different pipings possible

Oil/Water Separators reduce Disposal Costs



Ultrasep Superplus® UFS-SP

- Reduce disposal costs and protects the environment
- Residual oil content 10 mg/l or less
- Automatic maintenance indication
- Test set for operational safety

More information about our products on www.donaldson.com



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